

Claims

5 Sub A1

1. A brush for cleaning purposes comprising:

an elongate block;

a spigot extending laterally from the block;

10 a handle secured to the spigot; and

a plurality of outwardly-extending bristles  
secured to the block, including bristles on a region of  
block adjacent the spigot which bristles extend generally  
15 in the direction of the spigot towards the handle.

2. A brush according to claim 1 wherein the block is of  
generally cylindrical form.

20 3. A brush according to claim 2 wherein the block has  
part-spherical or hemispherical ends.

4. A brush according to claim 1 wherein the spigot is  
unitarily formed with the block.

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5. A brush according to <sup>claim 1</sup>~~claim 1~~ wherein the handle is formed with a recess within which the spigot is fitted.

5 6. A brush according to claim 5 wherein the handle is secured to the spigot by means of a pin.

7. A method of manufacture of a brush having a block of elongate form defining a plurality of bristle-receiving  
10 recesses therein, and a spigot extending laterally from the block, comprising the steps of:

- i) gripping the spigot in a movably-mounted clamp;
- 15 ii) sequentially aligning each recess with a bristle-inserting tool and forcing a clump of bristles into that recess ;and
- iii) securing a handle to the spigot.

20 8. A method according to claim 7 wherein the clamp is mounted to allow rotation about two perpendicular axes.

25 9. A method according to claim 7 wherein the clamp is adapted to hold the block in a manner whereby at least half the block is exposed.

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